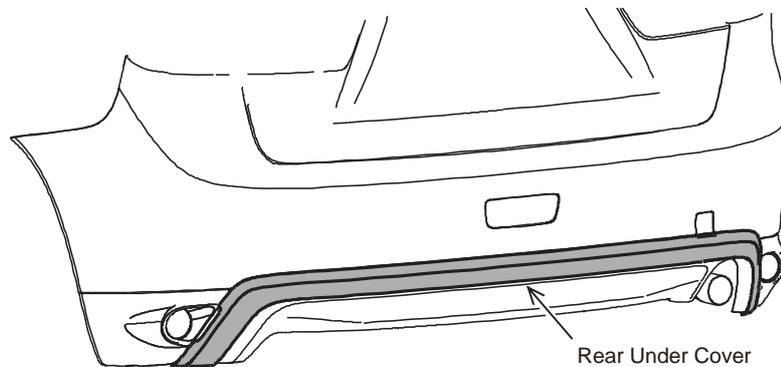


RVR / ASX / OUTLANDER SPORT REAR UNDER COVER MZ575708EX INSTALLATION AND HANDLING INSTRUCTIONS



Thank you for purchasing a Mitsubishi genuine accessory.
To always make the best use of the product, read this publication thoroughly and use the product properly with good knowledge of it.
Keep this manual at hand for future reference.

Attention

- Make sure to follow the instructions in this manual for proper installation.
- This manual gives precautionary instructions with the following symbols:

 **Caution** This symbol indicates a particularly important safety instruction. Read and follow it carefully for your safety.

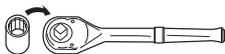
Failure to heed the caution may result in human injuries or accidents.

 **Note** This symbol indicates an advisory instruction to follow during installation.

- The initial installation quality determines the level of performance, durability, and trouble occurrence in the future. Make sure to read the following instructions carefully beforehand for proper installation.
- Failure to follow these instructions not only prevents the product from working properly but may also lead to trouble with the vehicle. Do NOT attempt installation other than instructed in this manual.
- Mitsubishi Motors Corporation does not assume responsibility for any defects or difficulties caused by or resulting from failure to follow given instructions.
- We strongly recommend you to have the installation performed at an authorized Mitsubishi Motors dealer.

● TOOLS (Make the following tools ready for use.)

Socket Wrench (10mm)



Wrench (10mm)



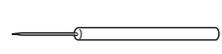
Scissors



Masking Tape



Stabber



Drill



Drill Bit
(ϕ 3mm, ϕ 7mm)



Protective Glasses



Cloth



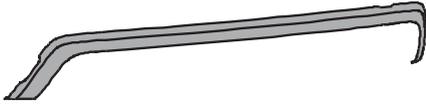
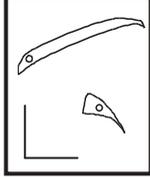
White Gasoline or
MZ100385 (Degreaser)



3M-made Primer K-500 or K-520
(or PAC Primer)



● **COMPONENTS** (Make sure that all of the following components are included in the kit.)

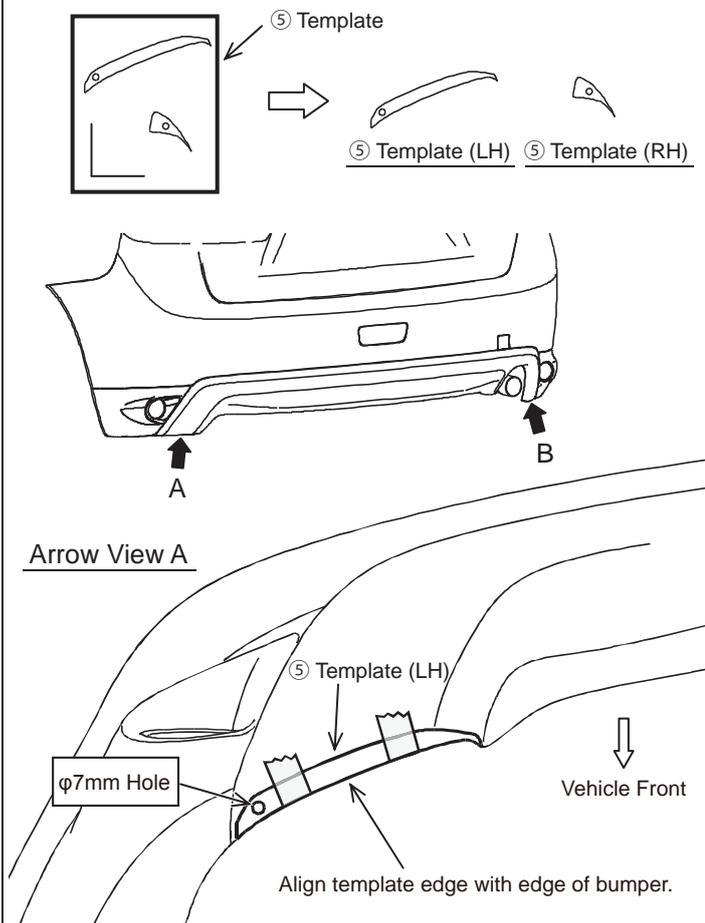
<p>① Rear Under Cover: 1</p> 	<p>② Bolt: 2</p> 	<p>③ Washer: 2</p> 
<p>④ Nut: 2</p> 	<p>⑤ Template: 1</p> 	

● **PRECAUTIONS**

- Make sure to refer to statements in a circular box () in the installation instructions as they highlight particularly important points.
- Before installation, remove dirt and grease from the area of the vehicle where a rear under cover will be installed. Do NOT use such organic solvents as paint thinner and benzene.
- The product is made of plastic. Make sure not to bend or damage it with excessive force.
- Take special care not to damage the vehicle during installation.
- Adhesiveness of double-faced tape deteriorates greatly at low temperatures (below 15°C, or when tape application surface is cold). In such case, perform work in a warm room, or heat the tape application surface with a hair dryer.
- Tighten each bolt securely. Retighten them if they loosen after test driving.
- This manual explains the installation procedures for the left side of the vehicle. Go through the same procedures on the right side.

INSTALLATION PROCEDURES

A. Drilling Holes in Vehicle



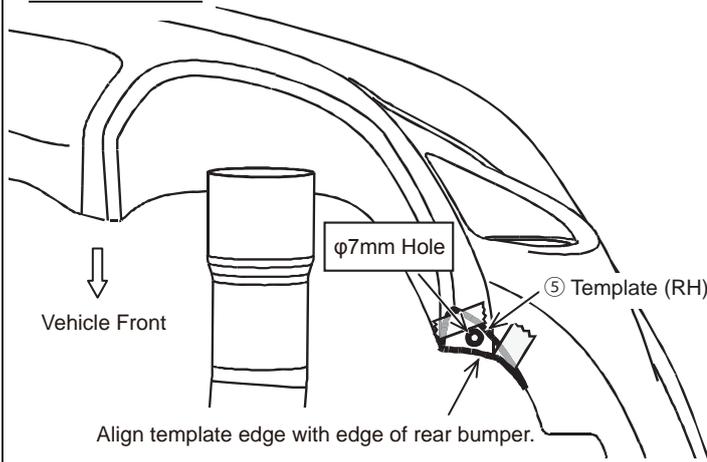
1) Cut out the template (⑤) along the cutout lines.

2) Align the edge of the template (⑤) with the edge of the rear bumper and attach it.

Caution

Exhaust-related components (e.g. the muffler) are very hot right after engine shutdown. To prevent the risk of burns, allow the engine to sit long enough so that such components are cooled down before you start work.

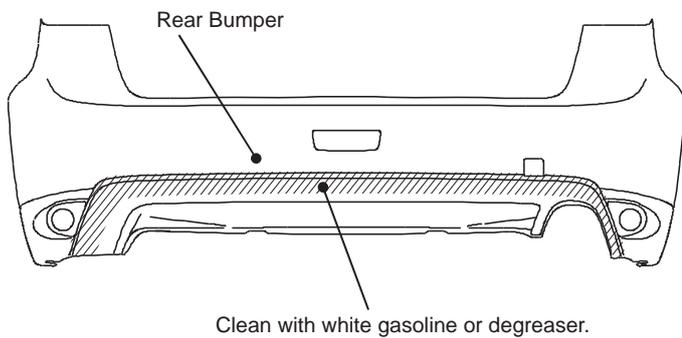
Arrow View B



- 3) Use a stabber to mark the center of a $\phi 7\text{mm}$ hole of the template (⑤) on the rear bumper.
- 4) Drill a $\phi 3\text{mm}$ pilot hole on the marked point in the rear bumper first, then finish the hole with a $\phi 7\text{mm}$ drill bit.

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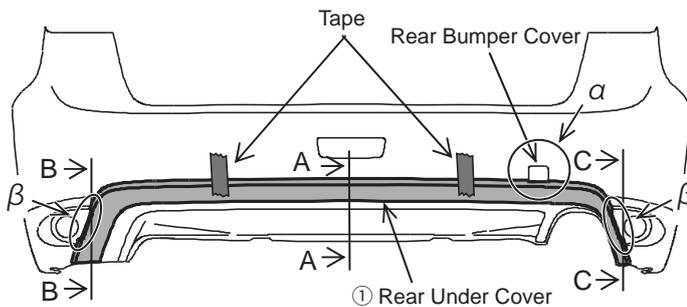
B. Installation of Rear Under Cover



- 1) Use a clean cloth and clean the area of the rear bumper where the rear under cover (①) will be placed (as shaded in the left-hand illustration). Clean the tape application surface especially carefully.

! Caution

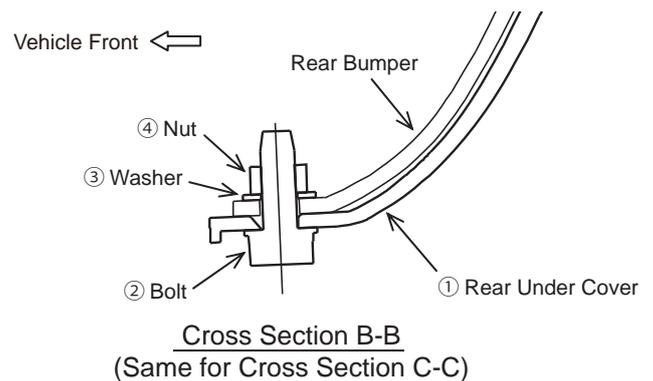
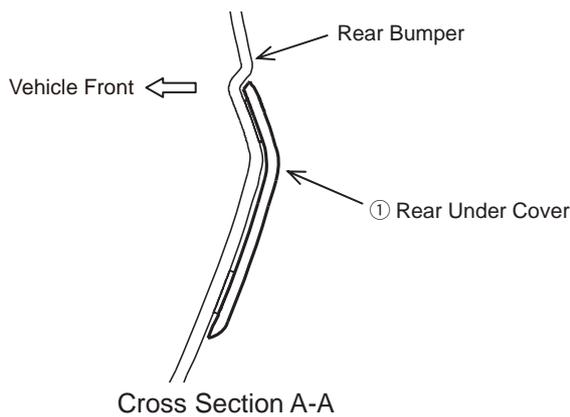
- Use white gasoline or MZ100385 (degreaser) to wipe oil off. Do NOT use such organic solvents as thinner, benzine and gasoline.
- Perform the task in a well-ventilated area that is free of fire.

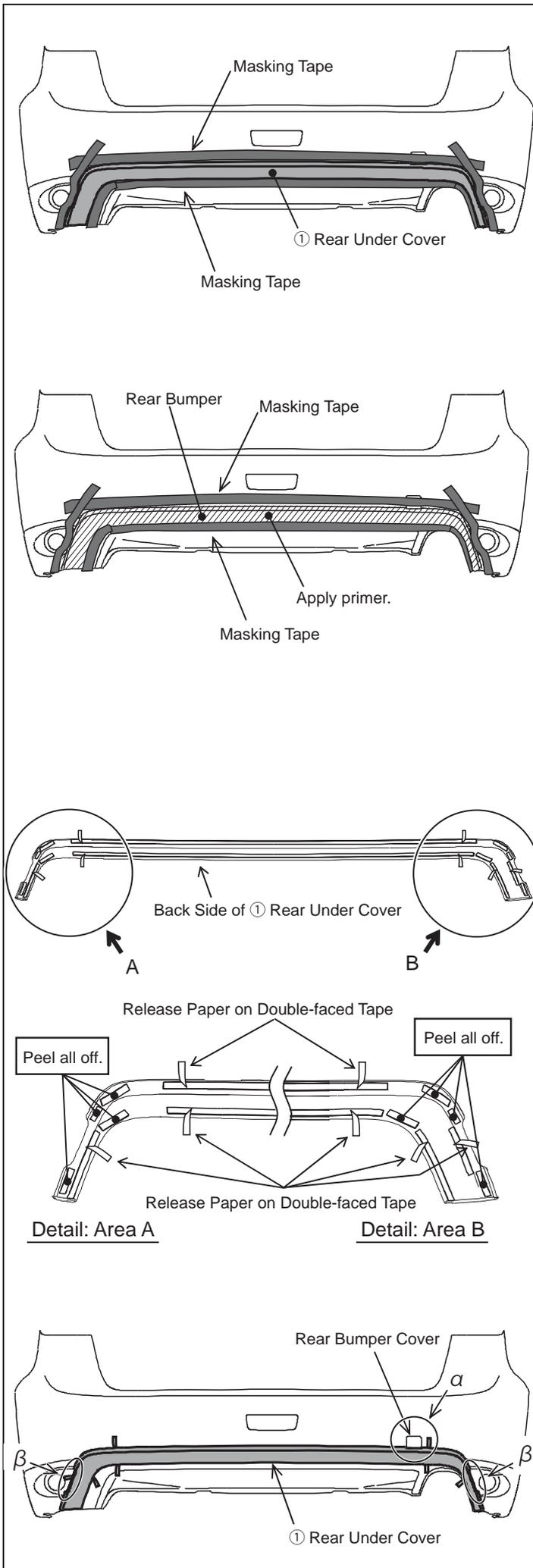


- 2) Use tape, bolts (②), washers (③) and nuts (④) to install the rear under cover (①) tentatively.

📖 Note

- Make sure that clearance to the rear bumper cover, specified as α in the left-hand illustration, is even on both sides.
- Make sure that clearance to the rear bumper, specified as β in the left-hand illustration, is even on both sides.





3) Apply masking tape to the rear bumper along the outer profile of the rear under cover (①).

4) Remove the rear under cover (①).

5) Apply a thin layer of primer evenly to the area shaded in the left-hand illustration.

⚠ Caution

- Since application of primer causes discoloration of the rear bumper surface, make sure not to allow primer to run off the outer edge of masking tape.
- Do not overapply primer.
- Keep the bumper surface away from dust, dirt and waterdrops until primer dries completely (recommended drying time: 10 minutes to 3 hours).

6) Remove the masking tape from the rear bumper.

7) Peel about 30mm of release paper off the double-faced adhesive tape behind the rear under cover (①) and bend the peeled part outward.

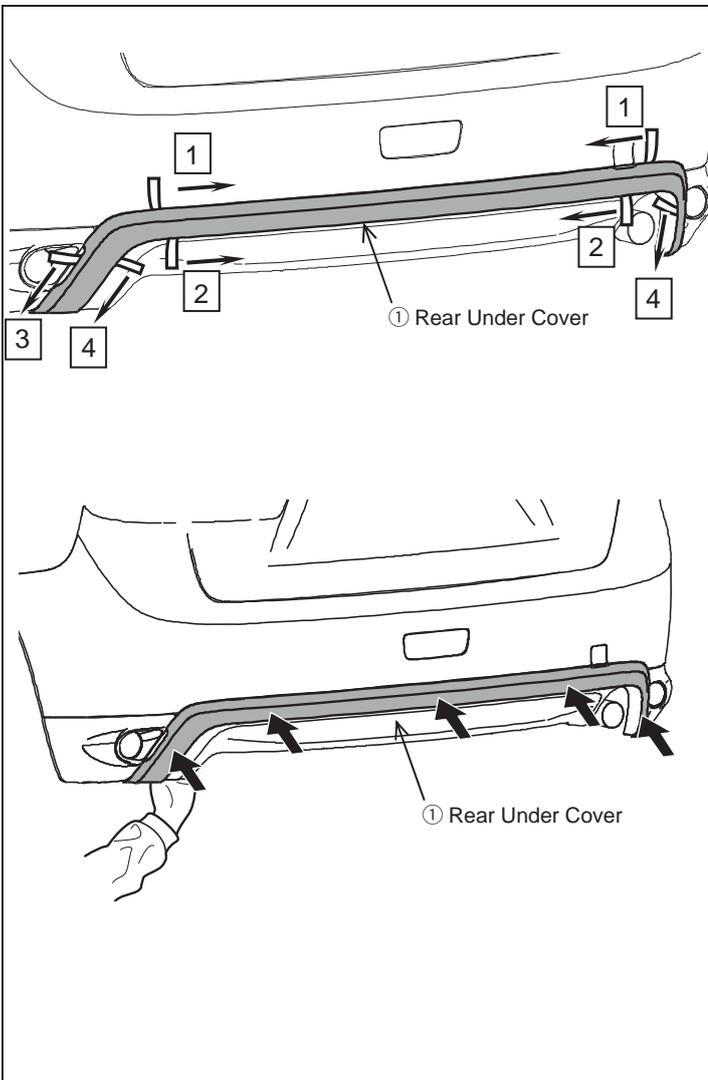
📖 Note

- Do not reapply removed tape nor touch the adhesive surface of tape with dusty hands or work gloves. This will significantly deteriorate adhesiveness of the tape.
- Adhesiveness of double-faced tape deteriorates at low temperatures below 15°C. Heat double-faced tape and the attachment surface.

8) Use bolts (②), washers (③) and nuts (④) to install the rear under cover (①) tentatively.

📖 Note

- Make sure that clearance to the rear bumper cover, specified as α in the left-hand illustration, is even on both sides.
- Make sure that clearance to the rear bumper, specified as β in the left-hand illustration, is even on both sides.



- 9) Lift the upper and lower sides of the rear under cover (①) slightly and remove release paper of double-faced tape behind.
- Remove the release paper in the order from ① to ④ as instructed in the left-hand illustration.

- 10) Press the tape application area of the rear under cover (①) firmly against the vehicle. Support the back side of the rear bumper with your palm for better adherence.

- 11) Fix the rear under cover (①) by fully tightening the loosely fastened bolts (②), washers (③), and nuts (④).

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= Post-installation Confirmation =

- (1) Make sure that each bolt is attached securely.
- (2) Make sure that double-faced tape is applied firmly.
- (3) Avoid car wash within 24 hours after installation to prevent tape from losing its adhesiveness. Keep the vehicle away from rain.

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Hand this installation/handling manual to the customer when installation work is finished.

= Maintenance =

- Use a soft material (e.g. sponge/chamois leather) for cleaning.

Note

- Do not use a hard material (e.g. scrub brush) for cleaning to avoid scratches on the surface.
- Do not use wax containing polish powder as it can damage plastic surface.
- Always keep the product away from gasoline, light fuel oil, heating oil, brake fluid, engine oil, grease, paint thinner, sulfuric acid (battery fluid), and wax remover. These substances can lead to discoloration, staining, or cracking of the product.

In case these substances should adhere to the product, immediately wipe the surface with a soft cloth or chamois leather, moistened with diluted mild detergent, and rinse with plenty of water.

RVR / ASX / OUTLANDER SPORT Template for Rear Under Cover

